

AW315

Operating modes	Automatic
Welding time	80 to 420 seconds
Supply voltage	110V (40-60Hz)
Supply current	1-16A (230V)
Supply power	3300 W
Weight	15 kg
Size	41 x 34 x 20 cm
Operating temperature	15C to +50C
Environmental protection	IP65
Supply cable	5m
Welding cable	3m

YELLOW MODE

Geberit, Wavin, Polypipe, Valsir, Akatherm	32mm to 160mm
Controlled welding current	5A
Welding voltage	28V to 186V

BLUE MODE

Polypipe, Valsir, Akatherm	200mm to 315mm
Controlled welding voltage	230V
Welding current	4A to 10A

RED MODE

Geberit	200mm to 315mm
Controlled welding voltage	230V
Welding current	4A to 11A

BROWN MODE

Wavin WaviDuo	200mm to 315mm
Controlled welding current	10A
Welding voltage	28V to 186V